

SPLIT

DART AEROSPACE LTD	Work Order:	22272
Description: Cam Lock Shaft	Part Number:	D3369-3
Dwg: D3369 Rev. A	Qty:	100 9B
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.19	100 9B
2	MC	Turn as per Folio FA487 and Dwg D3369 Material: AISI 303 SS Rod Ø0.375 (M303R.375) Identify for D3369-3 Batch: <u>M16456</u>	mf	05/01/28	9B
3	QC2	Inspect parts as they come off the CNC machine	mf	05/01/28	9B
4	MV	Machine D3369-3 as per Folio FA487 and Dwg D3369 Identify as D3369-3	mf	05/01/28	9B
5	QC2	Inspect parts as they come off the CNC machine	mf	05/01/28	9B
6	QC8	Second check	EE	05/01/28	9B
7	MV	Deburr	mf	05/01/28	9B
8	QC5	Inspect work to Step 7	EE	05.01.28	9B
9	ST	Identify and Stock	CL	05/02/21	91
10	AC	Cost / part <u>5.67</u>	SAC	05.02.22	91
11	DC	Close W/O <u>7.00</u> Inspect Level 21	HA	05.02.23	91

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

RELEASED
05/01/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

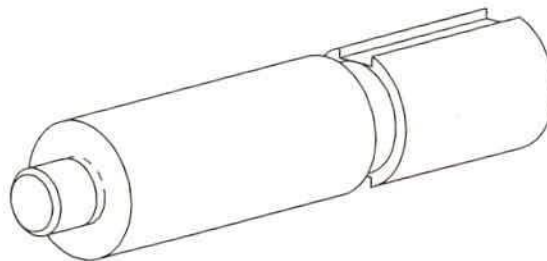
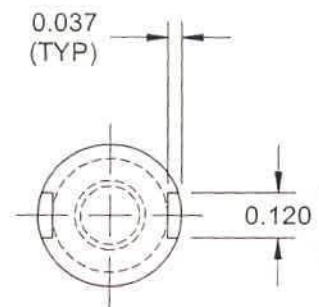
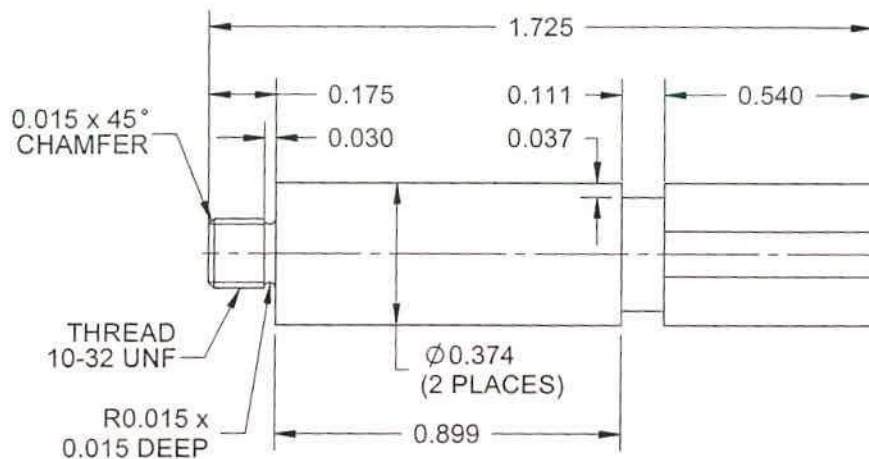
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3369	REV. A SHEET 3 OF 4
DATE 04.12.16	TITLE BATTERY LOCK		SCALE 2:1

PRELIMINARY ISSUE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22272

D3369-3 CAM LOCK SHAFT

NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 19, 2005
11:18 am

Work Order No : 0022272
Project Name : D3369-3
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : D3369-3
Description : Cam Lock Shaft
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 01-19-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order:	22272B
Description: CAM LOCK SHAFT		Part Number:	D3369-3
Inspection Dwg: D3369 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]